

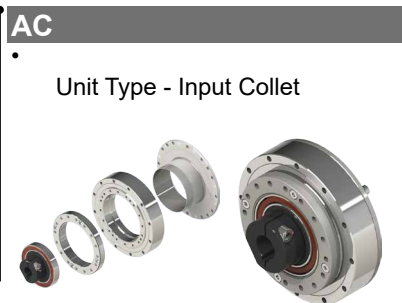


DHG

Indication of Model Numbers

DHG	17	A	C	100	L	MOTOR
Type	Model	Style	Input Style	Ratio	Shaft Direction	Motor Type
DHG	14 17 20 25 32 40 45	A: Unit Type O: Hollow Input Shaft S: Input Shaft Type	C: Input Collet K: Input Keyway O: Hollow Input Shaft	1/50 1/80 1/100 1/120 ----- Model 14# Ratio 1/50 1/80 1/100	L: Left Shaft R: Right Shaft ----- Shaft direction is optional for style type O.	
			----- Input style is optional for style A.			

DHG □ -AC- □



DHG □ -O- □



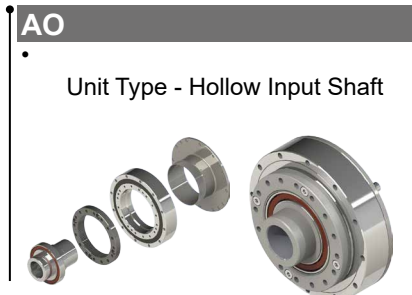
DHG □ -AK- □



DHG □ -S- □



DHG □ -AO- □

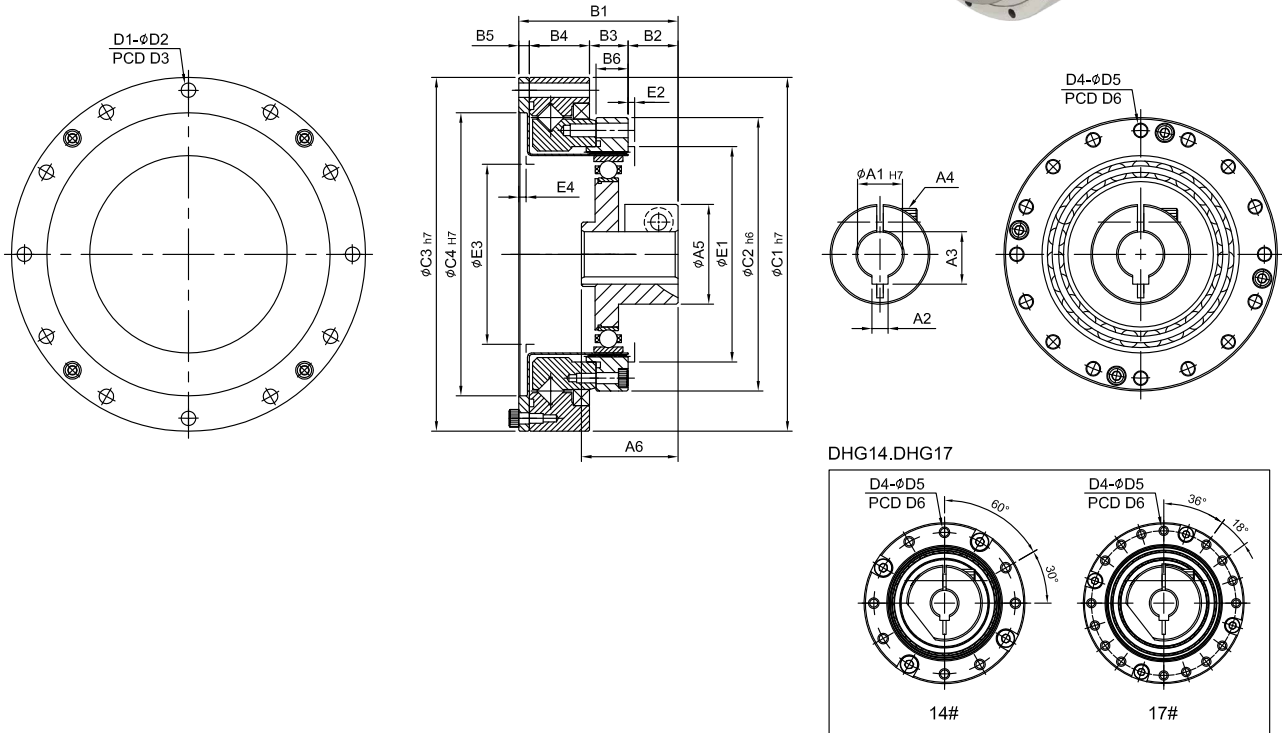
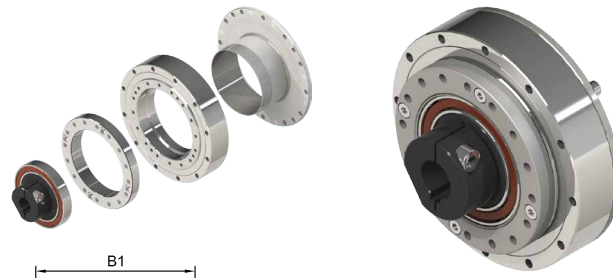


Characteristic of DHG

Model No.	Unit	Ratio	14	17	20	25	32	40	45
Nominal Output Torque	Nm	50	7	20	30	45	90	140	180
		80	9	27	40	72	138	209	317
		100	9	29	47	77	160	261	358
		120	-	29	47	77	160	298	408
Max. Output Torque	Nm	50	9	32	40	64	127	200	270
		80	13	33	55	99	195	288	395
		100	13	48	58	123	253	377	507
		120	-	48	58	123	253	457	629
Emergency Stop Starting Torque	Nm	50	21	42	66	112	225	350	450
		80	27	53	86	157	316	452	633
		100	32	67	96	180	346	494	677
		120	-	67	102	191	367	537	738
Starting Torque	cNm	50	11	30	40	58	86	140	165
		80	10	28	36	56	80	130	150
		100	9	26	34	52	73	120	140
		120	-	24	30	48	68	110	125
Output Starting Torque	Nm	50	2.5	3.5	4.5	8.5	18	32	43
		80	2.7	3.8	5	9	19	35	45
		100	2.8	4.2	5.5	9.5	21	37	48
		120	-	4.5	6	10	23	42	55
No-load Running Torque	cNm	50	4	6	8	15	30	53	70
		80	3	4	5.5	10	22	38	50
		100	2.5	3.5	5	9	20	33	45
		120	-	3.2	4.5	8	16	30	40
Nominal Input Speed	rpm	50~120	2000	2000	2000	2000	2000	2000	2000
Max. Input Speed	rpm	50~120	6000	6000	5000	5000	5000	4000	4000
Reducer Inertia	lx10-4kgm ²	50~120	0.04	0.08	0.2	0.4	1.7	4.5	8.8
Efficiency	%	50	70	73	73	73	75	75	75
		80	68	70	72	72	74	74	74
		100	64	66	70	70	72	72	72
		120	-	64	68	68	70	70	70
Operating Temperature	°C	50~120	Environment -10°C ~ +70°C / Max. Working Temperature 90°C						
Lubrication		50~120	Synthetic Grease No.2						
Noise Level	dB	50~120	52	54	56	58	60	62	64

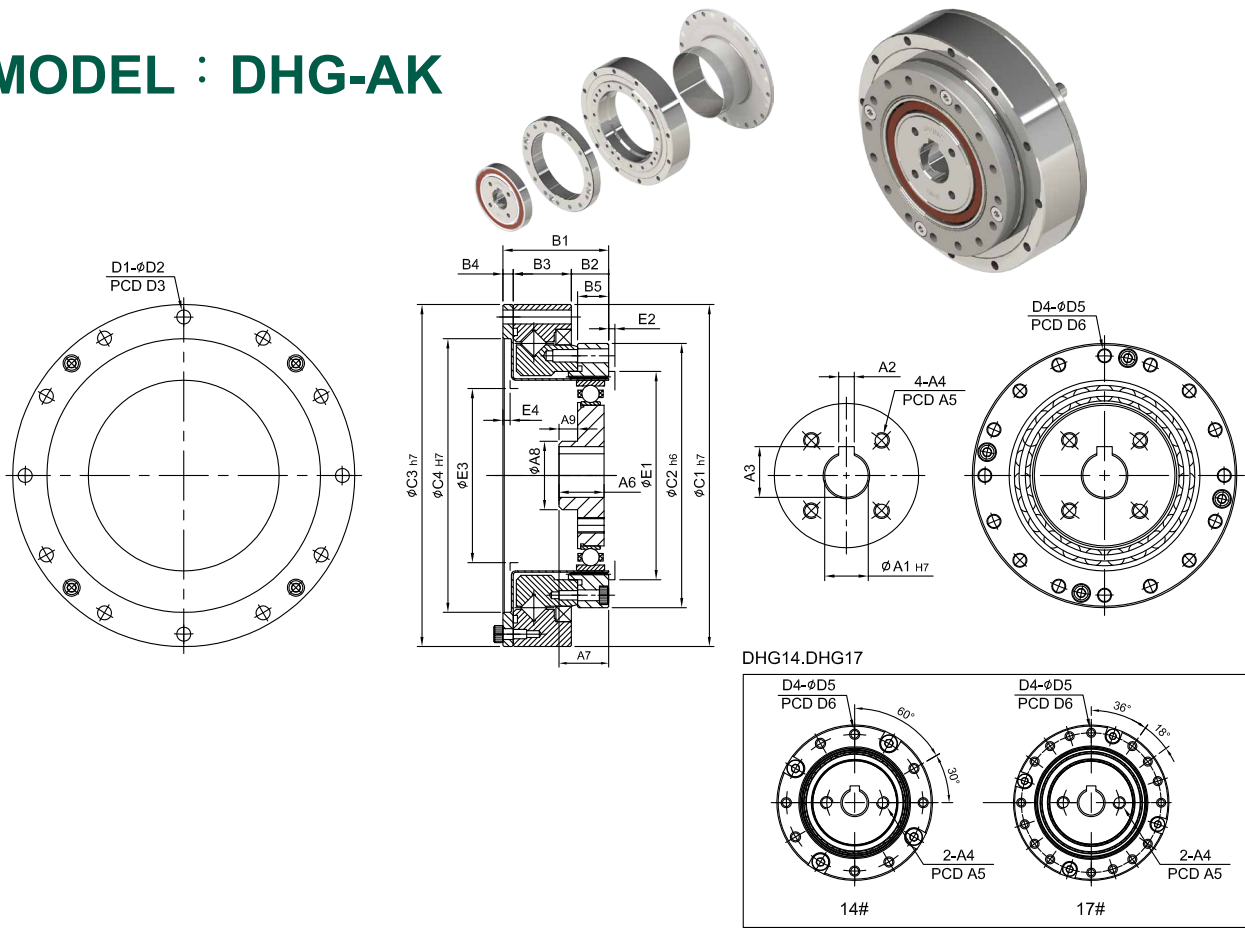


MODEL : DHG-AC



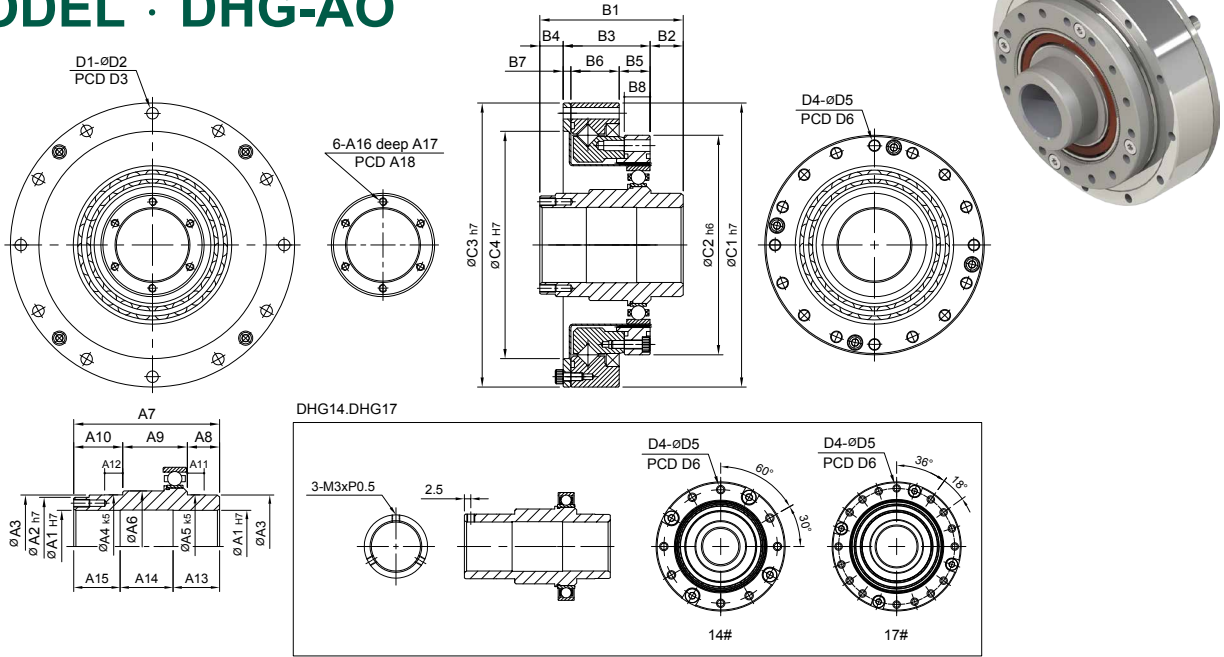
Code \ Model	14	17	20	25	32	40	45
A1	8	8	8、11、14	14	14、19	19	19
A2	3	3	3、4、5	5	5、6	6	6
A3	9.4	9.4	9.4、12.7、16.3	16.3	16.3、21.8	21.8	21.8
A4	M4xP0.7	M4xP0.7	M4xP0.7、M5xP0.8	M5xP0.8	M5xP0.8	M5xP0.8	M5xP0.8
A5	23.5	23.5	23.5、26.5、31	31	34、38	38	38
A6	22	23	25.5、27.5	30	32.5	36.5	38.5
B1	36	39.5	42.5、44.5	49.5	58	67	73
B2	12.5	13	13.5、15.5	15.5	16	16	16.5
B3	7	7.5	8.5	12	15	18	20
B4	14.1	16	17.5	18.7	23.4	29	32
B5	2.4	3	3	3.3	3.6	4	4.5
B6	6	6.5	7.5	10	14	17	19
C1	70	80	90	110	142	170	190
C2	50	60	70	85	110	135	155
C3	70	80	90	110	142	170	190
C4	48	60	70	88	114	140	158
D1	8	12	12	12	12	12	18
D2	3.5	3.5	3.5	4.5	5.5	6.5	6.5
D3	64	74	84	102	132	158	180
D4	8	16	16	16	16	16	12
D5	3.3 M3xP0.5x6L	3.5 M3xP0.5x6L	3.5 M3xP0.5x6L	4.5 M4xP0.7x8L	5.5 M5xP0.8x8L	6.5 M6xP1.0x10L	8.5 M8xP1.25x10L
D6	44	54	62	77	100	122	140
E1	38	46	54	67	86	106	119
E2	1.5	1.5	2	2	2	2	2
E3	30	36	44	56	72	92	105
E4	2	2	2	2	2	2.5	3
Weight (g)	312	595	811	1,328	2,707	4,628	6,732

MODEL : DHG-AK



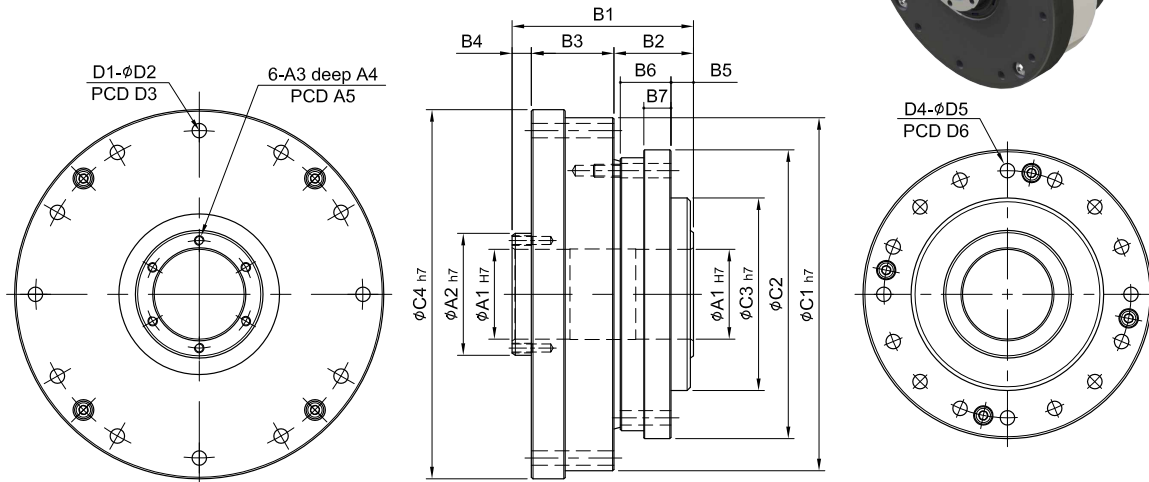
Code \ Model	14	17	20	25	32	40	45
A1	6、8	8	8、14	14	14、19	19、24	19、24
A2	3、3	3	3、5	5	5、6	6、8	6、8
A3	7、9.4	9.4	9.4、16.3	16.3	16.3、21.8	21.8、27.3	21.8、27.3
A4	2-M4xP0.7	2-M4xP0.7	M4xP0.7	M5xP0.8	M5xP0.8	M5xP0.8	M6xP1.0
A5	18	22	25	32	36	50	50
A6	10	12.5	13.5	14.5	16	20	20
A7	10.5	13	14	16.3	17.45	23	22
A8	14	16	21	24	30	36	36
A9	2.3	4.2	4.3	6	5	7	5
B1	23.5	26.5	29	34	42	51	56.5
B2	7	7.5	8.5	12	15	18	20
B3	14.1	16	17.5	18.7	23.4	29	32
B4	2.4	3	3	3.3	3.6	4	4.5
B5	6	6.5	7.5	10	14	17	19
C1	70	80	90	110	142	170	190
C2	50	60	70	85	110	135	155
C3	70	80	90	110	142	170	190
C4	48	60	70	88	114	140	158
D1	8	12	12	12	12	12	18
D2	3.5	3.5	3.5	4.5	5.5	6.5	6.5
D3	64	74	84	102	132	158	180
D4	8	16	16	16	16	16	12
D5	3.3 M3xP0.5x6L	3.5 M3xP0.5x6L	3.5 M3xP0.5x6L	4.5 M4xP0.7x8L	5.5 M5xP0.8x8L	6.5 M6xP1.0x10L	8.5 M8xP1.25x10L
D6	44	54	62	77	100	122	140
E1	38	46	54	67	86	106	119
E2	1.5	1.5	2	2	2	2	2
E3	30	36	44	56	72	92	105
E4	2	2	2	2	2	2.5	3
Weight (g)	280	567	757	1,280	2,628	4,536	6,642

MODEL : DHG-AO

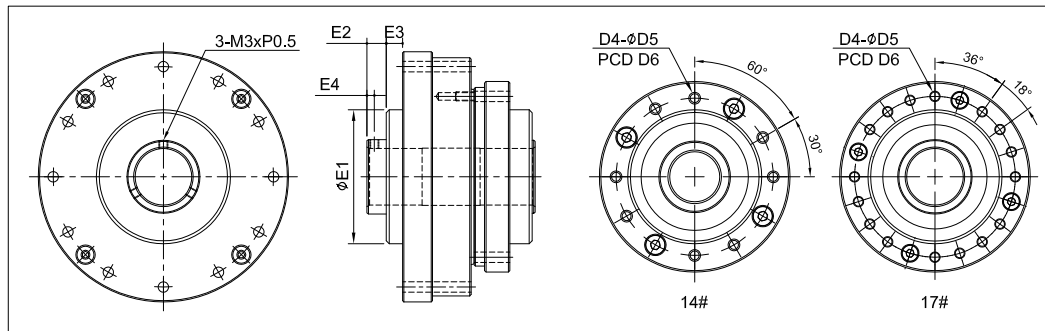


Code \ Model	14	17	20	25	32	40	45
A1	14	19	21	29	36	46	52
A2	20	25	30	38	45	59	64
A3	-	-	-	40	-	59	65
A4	20	25	30	40	45	60	65
A5	20	25	30	40	50	60	65
A6	24	29	34	43	50	65	70
A7	53	56.5	51.5	55.5	65.5	79	85
A8	13	13	13	12.5	13.5	16	19
A9	20.5	24	20.5	24	26	35	36
A10	19.5	19.5	18	19	26	28	30
A11	7	7	7	7	7	10	10
A12	7	7	8	7	12	13	13
A13	18	18.5	17	18	22	27	29
A14	17	19.5	17.5	19.5	21.5	25	27
A15	18	18.5	17	18	22	27	29
A16	3-M3xP0.5	3-M3xP0.5	M3xP0.5	M3xP0.5	M3xP0.5	M4xP0.7	M4xP0.7
A17	-	-	6	6	6	8	8
A18	-	-	25.5	33.5	40.5	52	58
B1	53	56.5	51.5	55.5	65.5	79	85
B2	13.5	14	13	11.5	11.5	15	15
B3	23.5	26.5	29	34	42	51	56.5
B4	16	16	9.5	10	12	13	13.5
B5	7	7.5	8.5	12	15	18	20
B6	14.1	16	17.5	18.7	23.4	29	32
B7	2.4	3	3	3.3	3.6	4	4.5
B8	6	6.5	7.5	10	14	17	19
C1	70	80	90	110	142	170	190
C2	50	60	70	85	110	135	155
C3	70	80	90	110	142	170	190
C4	48	60	70	88	114	140	158
D1	8	12	12	12	12	12	18
D2	3.5	3.5	3.5	4.5	5.5	6.5	6.5
D3	64	74	84	102	132	158	180
D4	8	16	16	16	16	16	12
D5	3.3	3.5	3.5	4.5	5.5	6.5	8.5
D6	M3xP0.5x6L	M3xP0.5x6L	M3xP0.5x6L	M4xP0.7x8L	M5xP0.8x8L	M6xP1.0x10L	M8xP1.25x10L
Weight (g)	340	630	848	1,416	2,736	4,659	6,849

MODEL : DHG-O

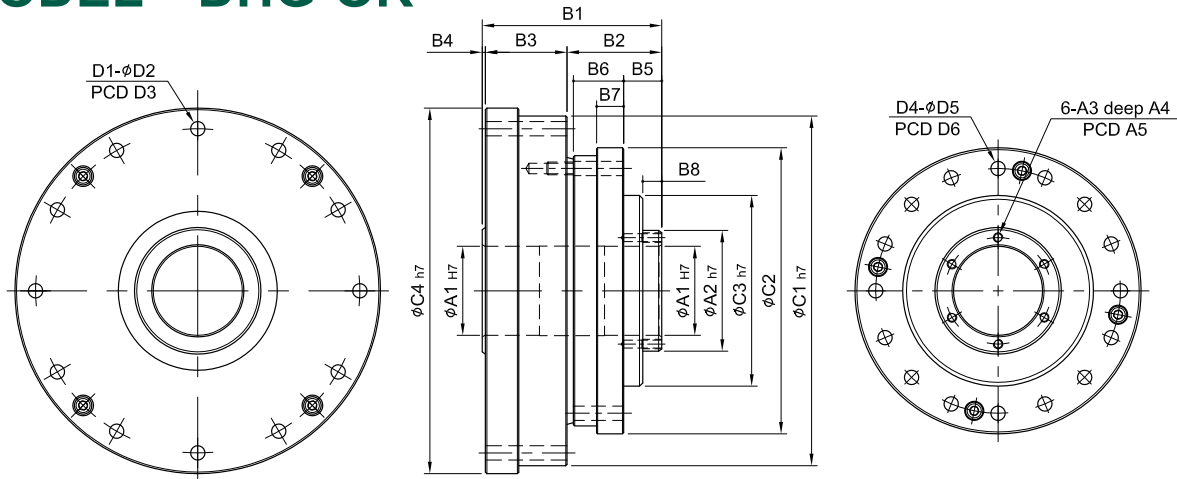


DHG14.DHG17

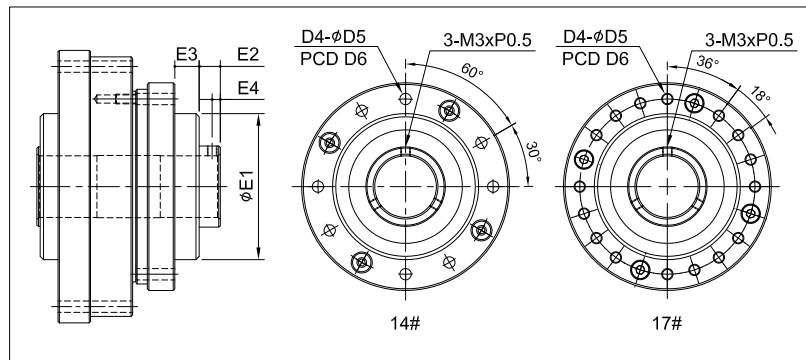


Code \ Model	14	17	20	25	32	40	45
A1	14	19	21	29	36	46	52
A2	20	25	30	38	45	59	64
A3	3-M3xP0.5	3-M3xP0.5	M3xP0.5	M3xP0.5	M3xP0.5	M4xP0.7	M4xP0.7
A4	-	-	6	6	6	8	8
A5	-	-	25.5	33.5	40.5	52	58
B1	53	56.5	51.5	55.5	65.5	79	85
B2	20.5	21.5	21.5	23.5	26.5	33	35
B3	20.5	23	25	26	32	38	42
B4	-	-	5	6	7	8	8
B5	8	8.5	7	6	5	7	7
B6	11.5	12	13.5	15.5	20.5	25	27
B7	8	8.5	9	8.5	9.5	13	12
C1	70	80	90	110	142	170	190
C2	54	64	75	90	115	140	160
C3	36	45	50	60	85	100	120
C4	74	84	95	115	147	175	195
D1	8	12	12	12	12	12	18
D2	3.5	3.5	3.5	4.5	5.5	6.5	6.5
D3	64	74	84	102	132	158	180
D4	8	16	16	16	16	16	12
D5	3.3	3.5	3.5	4.5	5.5	6.5	8.5
	M3xP0.5x6L	M3xP0.5x6L	M3xP0.5x6L	M4xP0.7x8L	M5xP0.8x8L	M6xP1.0x10L	M8xP1.25x10L
D6	44	54	62	77	100	122	140
E1	36	45	-	-	-	-	-
E2	6.5	6.5	-	-	-	-	-
E3	5.5	5.5	-	-	-	-	-
E4	2.5	2.5	-	-	-	-	-
Weight (g)	470	808	1,168	1,709	3,500	5,983	8,254

MODEL : DHG-OR

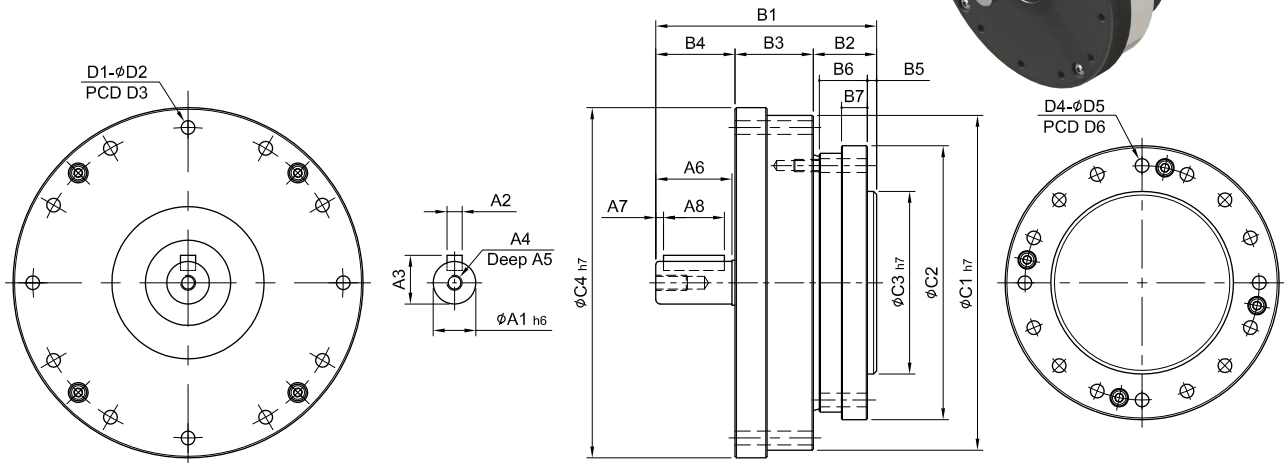


DHG14.DHG17

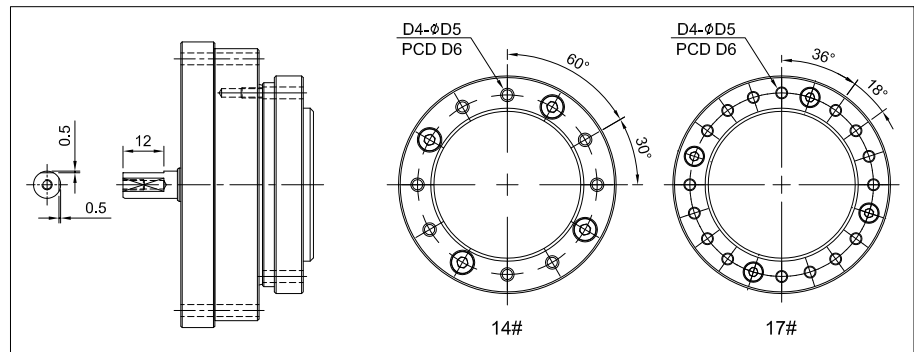


Code \ Model	14	17	20	25	32	40	45
A1	14	19	21	29	36	46	52
A2	20	25	30	38	45	59	64
A3	3-M3xP0.5	3-M3xP0.5	M3xP0.5	M3xP0.5	M3xP0.5	M4xP0.7	M4xP0.7
A4	-	-	6	6	6	8	8
A5	-	-	25.5	33.5	40.5	52	58
B1	53	56.5	51.5	55.5	65.5	79	85
B2	26.5	27	25.5	28.5	32.5	40	42
B3	20.5	23	25	26	32	38	42
B4	-	-	1	1	1	1	1
B5	14	14	11	11	11	14	14
B6	11.5	12	13.5	15.5	20.5	25	27
B7	8	8.5	9	8.5	9.5	13	12
B8	-	-	5	6	7	8	8
C1	70	80	90	110	142	170	190
C2	54	64	75	90	115	140	160
C3	36	45	50	60	85	100	120
C4	74	84	95	115	147	175	195
D1	8	12	12	12	12	12	18
D2	3.5	3.5	3.5	4.5	5.5	6.5	6.5
D3	64	74	84	102	132	158	180
D4	8	16	16	16	16	16	12
D5	3.3 M3xP0.5x6L	3.5 M3xP0.5x6L	3.5 M3xP0.5x6L	4.5 M4xP0.7x8L	5.5 M5xP0.8x8L	6.5 M6xP1.0x10L	8.5 M8xP1.25x10L
D6	44	54	62	77	100	122	140
E1	36	45	-	-	-	-	-
E2	6.5	6.5	-	-	-	-	-
E3	7.5	7.5	-	-	-	-	-
E4	2.5	2.5	-	-	-	-	-
Weight (g)							

MODEL : DHG-S



DHG14.DHG17

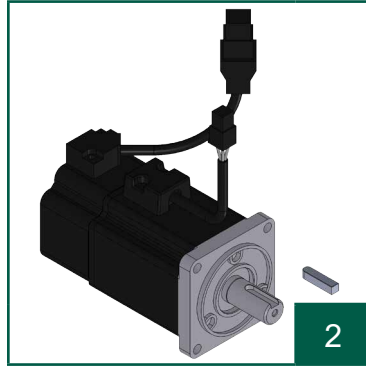


Code \ Model	14	17	20	25	32	40	45
A1	8	8	10	14	14	16	19
A2	-	-	3	5	5	5	6
A3	-	-	11.2	16	16	18	21.5
A4	M3xP0.5	M3xP0.5	M3xP0.5	M5xP0.8	M5xP0.8	M5xP0.8	M6xP1.0
A5	6	6	6	10	10	10	12
A6	14	16	20	25	25	30	30
A7	-	-	2.5	2.5	2.5	2.5	2.5
A8	-	-	15	20	20	25	25
B1	50.5	56	63.5	72.5	84.5	100	108
B2	15	15.5	17.5	20.5	26.5	31	35
B3	20.5	23	25	26	32	38	42
B4	15	17.5	21	26	26	31	31
B5	2.5	3	3	3	5	5	7
B6	11.5	11.5	13.5	15.5	20.5	25	27
B7	8	8.5	9	8.5	9.5	13	12
C1	70	80	90	110	142	170	190
C2	54	64	75	90	115	140	160
C3	36	45	50	60	85	100	120
C4	74	84	95	115	147	175	195
D1	8	12	12	12	12	12	18
D2	3.5	3.5	3.5	4.5	5.5	6.5	6.5
D3	64	74	84	102	132	158	180
D4	8	16	16	16	16	16	12
D5	3.3	3.5	3.5	4.5	5.5	6.5	8.5
D6	M3xP0.5x6L	M3xP0.5x6L	M3xP0.5x6L	M4xP0.7x8L	M5xP0.8x8L	M6xP1.0x10L	M8xP1.25x10L
Weight (g)	450	763	1,057	1,675	3,458	5,906	8,463

ROBONICDRIVE DSF-MC and Motor Mounting Instructions



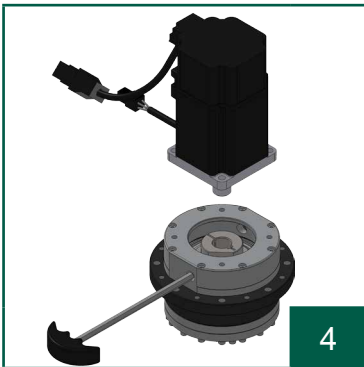
Confirm the motor, and gearbox size.
Clean up the mounting surface.



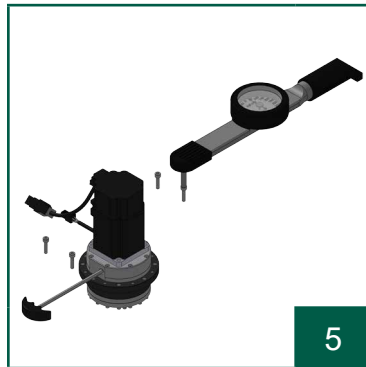
Please use a motor with oil seal to prevent grease leaking to the motor..



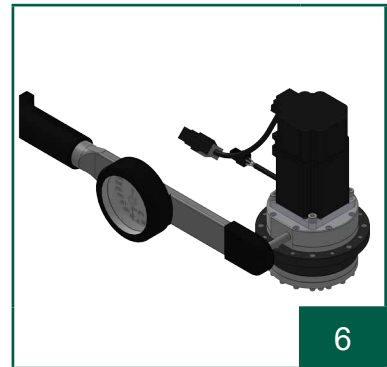
Remove the plug on the adapter plate.
Rotate the set collar till the bolt is line up.



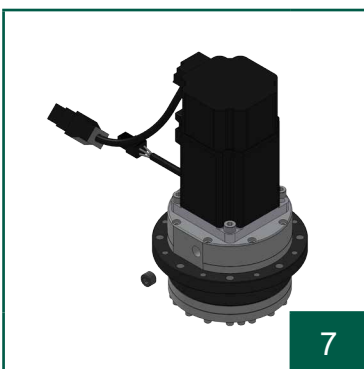
Put the motor into the gearbox vertically.



Tighten the mounting bolt in 1~4 order with torque wrench.



Tighten the set collar bolt with torque wrench.



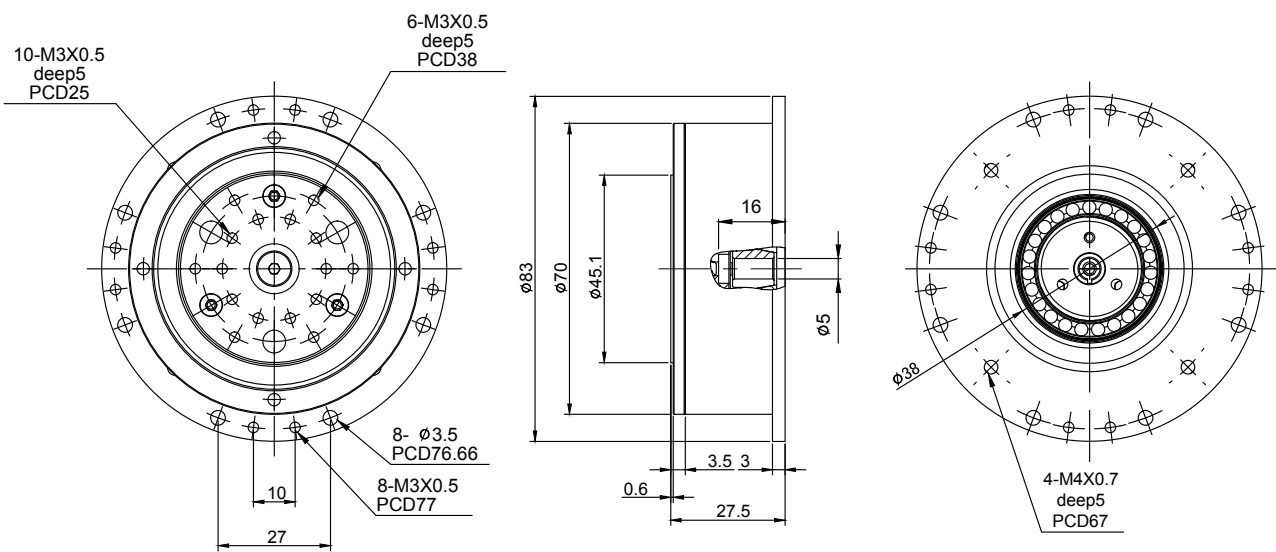
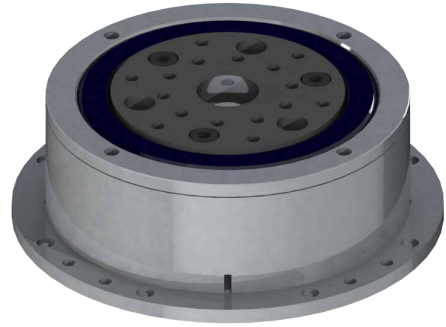
Tighten back the screw plug.

1.
To be sure to tighten motor first and then to tighten the set collar on motor shaft.
2.
Please assembly in order according to above steps, especially for step 5 and step 6.

MODEL : DSS-14

RATIO : 100

High Precision Rotary Reducer



Features

- Nominal Output Torque : 9Nm
- Permissible Thrust Load : 100N
- Permissible Moment Load : 10Nm

